

Receiving Report

Date: 15-01-13 Batch No: 131259
 Supplier: ThyssenKrupp Dart P/O: 26849

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☒ No ☐
 Receipt: Cash ☐ Cr ☒
 New Supplier Yes ☐ No ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☒ No ☐ N/A ☐
 Shipment Complete: DAS Yes ☒ No ☐ N/A ☐
 QC18 Inspection 2315-1-13 N/A ☒
 Work Order 9-89 N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Rec'd	Quantity Short	Quantity Inspected	Quantity Rejected	Comment / NCR Number

Initials of Receiver

QC12

Production/Admin:

Date

Received/Costing

Initial

Location

Purchase Order Receipt Listing

Tuesday, January 13, 2015 10:32:19 AM

Page 1 of 1

All amounts are calculated in domestic currency.

All Vendors PO ID PO26849 Receipt Dates from 1/13/2015 to 1/13/2015 All Line Item Types
All Item ID/GL/WOs All Rec. Employees All Currencies
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date	Rev Date/ Rev Emp	Rev Qty (PO U/M)	Cost Per Unit/ Rev Value	Inspected Qty/ Rejected Qty (PO U/M)	MIRB Qty/ MIRB Reject Qty	Book Amt
Vendor ID/Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO26849	1		M7075T6B5.000X0.3 f		1/9/2015	1/13/2015	36.0000	\$17.19	0.0000	0	\$618.70
CAD	No		75 7075-T6 BAR 5.000" f X 0.375" m131259		24.0000	DCUSER		\$618.70	0.0000	0	
	2		M7075T6B6.000X0.2 f		1/9/2015	1/13/2015	12.0000	\$13.67	0.0000	0	\$164.04
	No		50 7075-T6 BAR 6.000" f X 0.250" m131259		12.0000	DCUSER		\$164.04	0.0000	0	
	3		M7075T6B0.375X8.0 f		1/9/2015	1/13/2015	12.0000	\$18.33	0.0000	0	\$219.98
	No		00 7075-T6 Plate 0.375" f X 8.000", QQ-A 250/12 m131259		12.0000	DCUSER		\$219.98	0.0000	0	
	6		71401-45		1/9/2015	1/13/2015	1.0000	\$0.00	0.0000	0	\$0.00
	No		PROCUREMENT QUALITY CLAUSES m131259		1.0000	DCUSER		\$0.00	0.0000	0	

Total Received Quantity: 61.0000
Total Qty to Inspect (PO U/M): 0.0000
Total Reject Quantity: 0.0000
Total Receipt Value: \$1,002.72
Total Balance Due Quantity: 0.0000

B I L L O F L A D I N G

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 913150
Ship Date 08Jan15 at 12:04 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp CARMELA AGNIHOTRI(905-5321422)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-754624- 1 Your PO # PO26849
Part # M7075T6B5.000X0.375 Rel #

ALUMINUM PLATE 7075-T651
.375" THICK X 5.0000" X 144.5000"
CUT FROM PLATE
AS PER ASTM B209 - AMS-QQ-A-250/12
(1402210620/263807)

Heat Number Tag No
699486A7 616849

Quantity
15.05 SFT

PCS
3

Wt LBS
84

2) Our Order PEC-754624- 2 Your PO # PO26849
Part # M7075T6B6.000X0.250 Rel #

ALUMINUM PLATE 7075-T651
.250" THICK X 6.0000" X 144.5000"
CUT FROM PLATE
AS PER ASTM B209 - AMS-QQ-A-250/12
(1402210620/263807)

Heat Number Tag No
70721/01/00 616842

Quantity
6.02 SFT

PCS
1

Wt LBS
21

3) Our Order PEC-754624- 3 Your PO # PO26849
Part # M7075T6B0.375X8.000 Rel #

ALUMINUM PLATE 7075-T651
.375" THICK X 8.0000" X 144.5000"
CUT FROM PLATE
AS PER ASTM B209 - AMS-QQ-A-250/12
(1402210620/263807)

Heat Number Tag No
699486A7 616852

Quantity
8.03 SFT

PCS
1

Wt LBS
45

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

B I L L O F L A D I N G

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 913150
Ship Date 08Jan15 at 12:04 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp CARMELA AGNIHOTRI(905-5321422)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

TOTAL: Tags 3 PCS 5 LBS 150

Heat Number *** Chemical Analysis ***
699486A7

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

TOTAL 3 BDLS GW. 220 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT * *** 9:00 AM TO 4:00 PM ***
**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *
* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

Page: 2 Last

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX
ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

KAISER ALUMINUM FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

Kaiser Aluminum
Trentwood Works
Spokane, WA 99215-5108
(800) 367-2586

CUSTOMER PO NUMBER: 5400234504-20		WORK PACKAGE:	CUSTOMER PART NUMBER: ALFLR00984-60.5		PRODUCT DESCRIPTION: Sawed Plate
KAISER ORDER NUMBER: 1180687	LINE ITEM: 2	SHIP DATE: 11/19/2014	ALLOY: 7075	CLAD: BARE	TEMPER: T651
WEIGHT SHIPPED: 3460 LB	QUANTITY: 10 PCS EST.	B/L NUMBER: 2050907	GAUGE: 0.3750 IN	WIDTH: 60.500 IN	LENGTH: 144.500 IN
SHIP TO: COPPER & BRASS SALES 5450 EAST HOME FRESNO, CA 93727 US			SOLD TO: COPPER & BRASS SALES ATTN: ACCOUNTS PAYABLE P.O. Box 5116 SOUTHFIELD, MI 48086 US		

MHU 1824374: LOT 699486A7: 4 pieces
MHU 1838104: LOT 107817B9: 6 pieces

DAS
23
9-89
15-1-13

Certified Specifications

AMS 4045/RevK AMS-QQ-A-250/12/RevA ASTM B 209/Rev10

Test Code: 1512

Test Results:

LOT: 107817B9 CAST: 669 DROP: 15 INGOT: 3

Melted in USA
(ASTM E8/B557)
(EN 2002-1)

Tensile: <u>Temper</u>	Dir/#Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
T651	LT / 02 (Min:Max)	84.6 : 85.2 (583 : 587)	74.5 : 74.9 (514 : 516)	12.2 : 13.3

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual	0.08	0.19	1.4	0.02	2.5	0.19	5.5	0.03	0.01	0.01	TOT 0.05

LOT: 699486A7 CAST: 651 DROP: 39 INGOT: 4

Melted in USA
(ASTM E8/B557)
(EN 2002-1)

Tensile: <u>Temper</u>	Dir/#Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
T651	LT / 02 (Min:Max)	86.0 : 87.1 (593 : 601)	75.6 : 77.4 (521 : 534)	13.0 : 13.5

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual	0.07	0.14	1.5	0.02	2.7	0.20	5.8	0.02	0.01	0.00	TOT 0.04

Plant Serial: 4353752
Kaiser Order Number: 1180687
Line Item: 2

Page 1 of 2

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403578655

CstAr CstOr 263807

Wgt.: 84.050 LB Date 12/20/2014

John R. Zambetti

KAISER ALUMINUM

FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

Kaiser Aluminum
Trentwood Works
Spokane, WA 99215-5108
(800) 367-2586

Chemistry:		SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
7075	MIN	0.00	0.00	1.2	0.00	2.1	0.18	5.1	0.00	0.00	0.00	MAX 0.05
	MAX	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.05	TOT 0.15
		Aluminum Remainder										

Aluminum Remainder

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC (Kaiser), is ISO-9001:2008/AS9100C certified and hereby certifies that all material shipped under this order: * has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. * was melted in the United States of America or a qualifying country per DFARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content. * has been thermally processed in compliance with AMS 2772, where applicable. * is mercury free, within the limits of detection of ASTM E1251 (<1ppm). * is in compliance with RoHS 2, European Union Directive 2011/65/EU. * is in compliance with and regularly monitors any updates to the European Chemical Agency, ECHA, REACH regulations, (EC) 1907/2006. * is free of Conflict Minerals, as defined in Section 15.2 of the Dodd-Frank Act. Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law.

JAMES HEMENWAY, LABORATORIES SUPERVISOR

James Hemenway

Plant Serial: 4353752
Kaiser Order Number: 1180687
Line Item: 2

Page 2 of 2

From: ThyssenKrupp Materials NA
Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403578655
CstAr CstOr 263807
Wgt.: 84.050 LB Date 12/20/2014

John L. Zumbatti

Abnahmeprüfzeugnis 3.1 (EN 10204) Inspection certificate - mill certificate

Nr.: 85195167
Rev.: 0

01 / 1

Seite / page: 1 von / of 2

Datum / date: 2014 09 09

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

Auftraggeber / customer: ThyssenKrupp Materials NA, Inc. ThyssenKrupp Steel Services 22355 W 11 Mile Road SOUTHFIELD MI 48033 USA Warenempfänger / consignee: CBS Elkhart 1015 Saint Jerome Street MISHAWAKA IN 46544 USA	Bestell Nr. / order no.:	5400234063-R01
	Datum / date:	2014 09 02
	Auftragsbest. Nr. / order confirm no.:	681236
	Datum / date:	2014 09 08
	Lieferschein Nr. / delivery note:	85195167
	Datum / date:	2014 09 30

Produkt / product	Bedingungen / terms
Form / form: Plate, stretched	Technische Lieferbedingungen / techn. spec.:
Werkstoff / material: 7075	AMS-QQ-A-250/12, 04.2007 DAS
Zustand / temper: T651	ASTM B 209 - 10 23 15-1-13
Dim. / dim.: [inch]: 0,250x48,50x144,50	AMS 4045K, 12.2010 9-89
Kundenartikel Nr. / cust. article no.: ALFLR00983	Sondervorschrift / special terms:

AB-Pos. ord.-item.	BNr/Los/Teillos Lot/No./Part	Guss Nr. cast no.	Werkstoff material	Kollo packno.	Gewicht netto weight net	Stk. pcs.
07	70721/01/00	01/0063785/4	7075	6812360012	2341,270 lbs	13

Chemische Zusammensetzung ([%] Gewichtsanteile) / Chemical composition ([%] weight proportion (OES))											
Guss Nr. / cast no.	material	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Ti+ Zr	Others Each
01/0063785/4	7075	-	-	1,2	-	2,1	0,18	5,1	-	-	-
	spec. min.	-	-	1,2	-	2,1	0,18	5,1	-	-	-
	spec. max.	0,40	0,50	2,0	0,30	2,9	0,28	6,1	0,20	0,25	0,05
	actual	0,07	0,13	1,3	0,02	2,6	0,18	5,8	0,04	0,05	0,02
	Others Total										
	spec. min.	-									
	spec. max.	0,15									
	actual	0,03									

21

Abnahmeprüfzeugnis 3.1 (EN 10204) Inspection certificate - mill certificate

Nr.: 85195167

01 / 1

Rev.: 0

Seite / page:

2 von / of 2

Datum / date:

2014 09 09

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

Zugprüfung LT / tensile test LT									
BNr/Los	Zustand	Richtung	Tests		UTS	YS	A2"		
Lot/No.	temper	direction			[ksi]	[ksi]	[%]		
				spec.min.	78,0	67,0	9		
				spec.max.	-	-	-		
70721/01	T651	LT	11	from	85,3	76,4	10		
70721/01	T651	LT		to	86,0	77,6	13		

Sonstige Prüfungen / other tests

Maßkontrolle: OK. / Dimensional Check: OK.

Oberfläche: OK. / Surface inspection: OK.

Bemerkungen / notes

Gegossen und gefertigt in Österreich / Country of melt and manufactured in Austria

Es wird bestätigt, dass die Lieferung geprüft wurde und den Vereinbarungen bei der Bestellung entspricht.
We hereby certify that the material described above has been tested and complies with the terms of the order contract.

Werksachverständiger / factory specialist	E-Mail / e-mail
Josef Klampfer	josef.klampfer@amag.at

Herstellerland: Österreich / goods origin: The goods are of Austrian origin.
Maschinell erstellt - Gültig ohne Unterschrift / Automated - valid without being signed.

KAISER ALUMINUM FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

Kaiser Aluminum
Trentwood Works
Spokane, WA 99215-5108
(800) 367-2586

CUSTOMER PO NUMBER: 5400234504-20		WORK PACKAGE:		CUSTOMER PART NUMBER: ALFLR00984-60.5		PRODUCT DESCRIPTION: Sawed Plate	
KAISER ORDER NUMBER: 1180687	LINE ITEM: 2	SHIP DATE: 11/19/2014	ALLOY: 7075	CLAD: BARE	TEMPER: T651		
WEIGHT SHIPPED: 3460 LB	QUANTITY: 10 PCS EST.	B/L NUMBER: 2050907	GAUGE: 0.3750 IN	WIDTH: 60.500 IN	LENGTH: 144.500 IN		
SHIP TO: COPPER & BRASS SALES 5450 EAST HOME FRESNO, CA 93727 US			SOLD TO: COPPER & BRASS SALES ATTN: ACCOUNTS PAYABLE P.O. Box 5116 SOUTHFIELD, MI 48086 US				

MHU 1824374: LOT 699486A7: 4 pieces
MHU 1838104: LOT 107817B9: 6 pieces

Certified Specifications

AMS 4045/RevK AMS-QQ-A-250/12/RevA ASTM B 209/Rev10

Test Code: 1512

DAS
23

15-1-13

Test Results:

LOT: 107817B9 CAST: 89669 DROP: 15 INGOT: 3

Melted in USA
(ASTM E8/B557)
(EN 2002-1)

Tensile: Temper	Dir/#Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
T651	LT / 02 (Min:Max)	84.6 : 85.2 (583 : 587)	74.5 : 74.9 (514 : 516)	12.2 : 13.3

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual	0.08	0.19	1.4	0.02	2.5	0.19	5.5	0.03	0.01	0.01	TOT 0.05

LOT: 699486A7 CAST: 651 DROP: 39 INGOT: 4

Melted in USA
(ASTM E8/B557)
(EN 2002-1)

Tensile: Temper	Dir/#Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
T651	LT / 02 (Min:Max)	86.0 : 87.1 (593 : 601)	75.6 : 77.4 (521 : 534)	13.0 : 13.5

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual	0.07	0.14	1.5	0.02	2.7	0.20	5.8	0.02	0.01	0.00	TOT 0.04

Plant Serial: 4353752

Kaiser Order Number: 1180687

Line Item: 2

Page 1 of 2

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403578660

CstAr

CstOr 263807

Wgt.: 44.826 LB

Date 12/20/2014

John L. Zumbath

KAISER ALUMINUM

FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

Kaiser Aluminum
Trentwood Works
Spokane, WA 99215-5108
(800) 367-2586

Chemistry:		SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
7075	MIN	0.00	0.00	1.2	0.00	2.1	0.18	5.1	0.00	0.00	0.00	MAX 0.05
	MAX	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.05	TOT 0.15

Aluminum Remainder

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC (Kaiser), is ISO-9001:2008/AS9100C certified and hereby certifies that all material shipped under this order: * has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. * was melted in the United States of America or a qualifying country per DFARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content. * has been thermally processed in compliance with AMS 2772, where applicable. * is mercury free, within the limits of detection of ASTM E1251 (<1ppm). * is in compliance with RoHS 2, European Union Directive 2011/65/EU. * is in compliance with and regularly monitors any updates to the European Chemical Agency, ECHA, REACH regulations, (EC) 1907/2006. * is free of Conflict Minerals, as defined in Section 15.2 of the Dodd-Frank Act. Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law.

JAMES HEMENWAY, LABORATORIES SUPERVISOR

James Hemenway

Plant Serial: 4353752
Kaiser Order Number: 1180687
Line Item: 2

Page 2 of 2

From: ThyssenKrupp Materials NA
Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403578660
CstAr CstOr 263807
Wgt.: 44.826 LB Date 12/20/2014

John L. Zumbach



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO26849

Purchase Order Date 12/18/2014

PO Print Date 12/22/2014

Page Number 1 of 3

Order From:

VC-COP001

Ship To: DART AEROSPACE LTD

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

REVISE

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Ext
1	M7075T6B5.000X0.375	7075-T6 BAR 5.000" X 0.375"	1/9/2015 Yes 1/9/2015	f	24.00	\$19.99	
MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR <u>QQ-A-250/12 CUT FROM PLATE</u>							
						Line Total:	
2	M7075T6B6.000X0.250	7075-T6 BAR 6.000" X 0.250"	1/9/2015 Yes 1/9/2015	f	12.00 ✓	\$15.86	
MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR <u>QQ-A-250/12 CUT FROM PLATE</u>							
						Line Total:	

PO Instructions: QUOTATION NO.
PEC ST-747719
PEC ST-750242

Note:

12/22/2014



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO26849

Purchase Order Date 12/18/2014

PO Print Date 12/22/2014

Page Number 2 of 3

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	905 669 9444	Customer POID	
Ship To Contact		Customer Tax #	10127-2607
Ship To Phone		Terms	Net 30
Ship Via:	VENDOR'S TRUCK	Currency	CAD
Ship Acct:		FOB	FCA - (Free Carrier)

M7075T6B0.375X8.000	7075-T6 Plate 0.375" X 8.000", QQ-A 250/12	1/9/2015	FN	12.00	✓	\$21.27
		Yes		f		
		1/9/2015				

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

SP15-01-13

Line Total:

M304B0.375X03.000	M304 SS bar .375 x 3.00	1/9/2015		12.00	✓	\$9.00
		Yes		f		
		1/9/2015				

MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE
AS PER ASTM A276 OR ASTM A240

NOTE: AISI 303 NOT ACCEPTABLE

SP15-01-7

Line Total:

M174B0.250X4.000	17-4 SS Bar .250 X 4.00	1/9/2015		24.00	✓	\$30.00
		Yes		f		
		1/9/2015				

MATERIAL: 17-4 PH SS BAR AS PER AMS 5604/5643
GRAIN MUST BE ALONG LENGTH OF BAR
MINIMUM YIELD TENSILE STRENGTH = 100KSI
MINIMUM ULTIMATE TENSILE STRENGTH = 150 KSI

SP15-01-9

PO Instructions: QUOTATION NO.
PEC ST-747719
PEC ST-750242

Note:

12/22/2014



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO26849

Purchase Order Date 12/18/2014

PO Print Date 12/22/2014

Page Number 3 of 3

Order From :

VC-COP001

Ship To : DART AEROSPACE LTD

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

FOA - (Free Carrier)

Line Total:

71101-45

PROCUREMENT
QUALITY CLAUSES

1/9/2015

1.00

\$0.00

No

1/9/2015

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality document

605-01-13

Line Total:

PO Total:

PO Instructions: QUOTATION NO.
PEC ST-747719
PEC ST-750242

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr:

4

Change Date: 12/22/2014